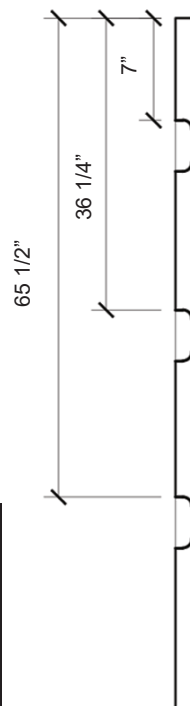


Standard Hinge Locations



3 1/2 x 5/8 Radius



HC Bifold	
6'-8" x 1-3/8"	
2'-0"	143
2'-6"	150
3'-0"	158



4 9/16 FJ Primed Jamb w/Stop

6'-8" x 1-3/8" Hollow Core			
	Slab	Prehung	Dbl w/Ball
1'-6"	108	172	404
2'-0"	108	172	404
2'-4"	116	180	420
2'-6"	116	180	420
2'-8"	120	184	428
3'-0"	125	189	438

6'-8" x 1-3/8" Solid Core			
	Slab	Prehung	Dbl w/Ball
2'-0"	210	274	608
2'-4"	218	282	624
2'-6"	218	282	624
2'-8"	227	291	642
3'-0"	239	302	664

Slab Only Adders	
Prep Slab to Empire Specs	14
Prep Slab to Custom Specs	26
Cut Height (re-rail 1 end)	110
Cut Width (re-rail 2 sides)	210
Square Corner Hinge Prep	12
Double Door w/Astragal	25

Adders	(slab price + adder)			
	4 9/16	4 13/16	6 9/16	7 1/4
6'-8" Jamb				
Select Alder	121	170	170	
Knotty Alder	112	124	140	210
Clear Hemlock	80	116	132	197
Poplar	78	154		
FJ Primed		74	110	120
FJ PF White	94			
Clear Pine	93	126	133	
Oak Veneer	92	113	160	
CVG Fir Veneer	155		243	

Double Door wo/Astragal Calculation:

$$((\text{slab price} + \text{jamb adder}) * 2) + 60$$

List pricing is used. Contact your dealer for details.