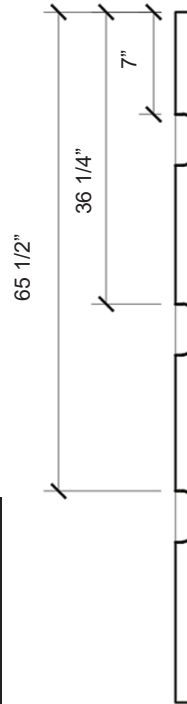


Standard Hinge Locations



3 1/2 x 5/8 Radius



| HC Bifold | |
|-----------------------|-----|
| 6'-8" x 1-3/8" | |
| 2'-0" | 130 |
| 2'-6" | 138 |
| 3'-0" | 145 |



4 9/16 FJ Primed Jamb w/Stop

| 6'-8" x 1-3/8" Hollow Core | | | |
|----------------------------|------|---------|------------|
| | Slab | Prehung | Dbl w/Ball |
| 1'-6" | 118 | 182 | 424 |
| 2'-0" | 118 | 182 | 424 |
| 2'-4" | 126 | 190 | 440 |
| 2'-6" | 126 | 190 | 440 |
| 2'-8" | 129 | 193 | 446 |
| 3'-0" | 135 | 199 | 458 |

| 6'-8" x 1-3/8" Solid Core | | | |
|---------------------------|------|---------|------------|
| | Slab | Prehung | Dbl w/Ball |
| 1'-6" | 224 | 288 | 636 |
| 2'-0" | 224 | 288 | 636 |
| 2'-4" | 232 | 296 | 652 |
| 2'-6" | 232 | 296 | 652 |
| 2'-8" | 241 | 305 | 670 |
| 3'-0" | 252 | 316 | 692 |

| Slab Only Adders | |
|-----------------------------|-----|
| Prep Slab to Empire Specs | 14 |
| Prep Slab to Custom Specs | 26 |
| Cut Height (re-rail 1 end) | 110 |
| Cut Width (re-rail 2 sides) | 210 |
| Square Corner Hinge Prep | 12 |
| Double Door w/Astragal | 25 |

| Adders | (slab price + adder) | | | |
|----------------|----------------------|---------|--------|-------|
| 6'-8" Jamb | 4 9/16 | 4 13/16 | 6 9/16 | 7 1/4 |
| Select Alder | 121 | 170 | 170 | |
| Knotty Alder | 112 | 124 | 140 | 210 |
| Clear Hemlock | 80 | 116 | 132 | 197 |
| Poplar | 78 | 154 | | |
| FJ Primed | | 74 | 110 | 120 |
| FJ PF White | 94 | | | |
| Clear Pine | 93 | 126 | 133 | |
| Oak Veneer | 92 | 113 | 160 | |
| CVG Fir Veneer | 155 | | 243 | |

Double Door wo/Astragal Calculation:

$((\text{slab price} + \text{jamb adder}) * 2) + 60$

List pricing is used. Contact your dealer for details.