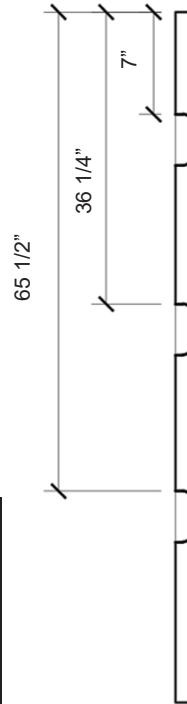




Standard Hinge Locations



3 1/2 x 5/8 Radius



HC Bifold	
6'-8" x 1-3/8"	
2'-0"	143
2'-6"	150
3'-0"	158

4 9/16 FJ Primed Jamb w/Stop

6'-8" x 1-3/8" Hollow Core			
	Slab	Prehung	Dbl w/Ball
1'-6"	108	172	*sub berkley
2'-0"	108	172	*sub berkley
2'-4"	116	180	*sub berkley
2'-6"	116	180	*sub berkley
2'-8"	120	184	*sub berkley
3'-0"	125	189	*sub berkley

6'-8" x 1-3/8" Solid Core			
	Slab	Prehung	Dbl w/Ball
2'-0"	210	274	*sub berkley
2'-4"	218	282	*sub berkley
2'-6"	218	282	*sub berkley
2'-8"	227	291	*sub berkley
3'-0"	239	302	*sub berkley

Slab Only Adders	
Prep Slab to Empire Specs	14
Prep Slab to Custom Specs	26
Cut Height (re-rail 1 end)	110
Cut Width (re-rail 2 sides)	210
Square Corner Hinge Prep	12
Double Door w/Astragal	25

Adders	(slab price + adder)			
	4 9/16	4 13/16	6 9/16	7 1/4
6'-8" Jamb				
Select Alder	121	170	170	
Knotty Alder	112	124	140	210
Clear Hemlock	80	116	132	197
Poplar	78	154		
FJ Primed		74	110	120
FJ PF White	94			
Clear Pine	93	126	133	
Oak Veneer	92	113	160	
CVG Fir Veneer	155		243	

Double Door wo/Astragal Calculation:

$$((\text{slab price} + \text{jamb adder}) * 2) + 60$$

List pricing is used. Contact your dealer for details.