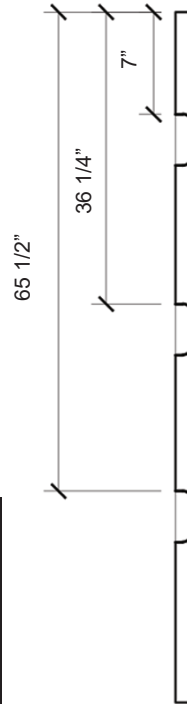




Standard Hinge Locations



3 1/2 x 5/8 Radius



HC Bifold	
6'-8" x 1-3/8"	
2'-0"	113
2'-6"	120
3'-0"	127

### 4 9/16 FJ Primed Jamb w/Stop

6'-8" x 1-3/8" Hollow Core			
	Slab	Prehung	Dbl w/Ball
1'-6"	102	166	392
2'-0"	102	166	392
2'-4"	106	170	400
2'-6"	106	170	400
2'-8"	110	174	408
3'-0"	116	180	420

6'-8" x 1-3/8" Solid Core			
	Slab	Prehung	Dbl w/Ball
1'-6"	181	245	550
2'-0"	181	245	550
2'-4"	188	252	564
2'-6"	188	252	564
2'-8"	196	260	580
3'-0"	207	271	602

Slab Only Adders	
Prep Slab to Empire Specs	14
Prep Slab to Custom Specs	26
Cut Height (re-rail 1 end)	110
Cut Width (re-rail 2 sides)	210
Square Corner Hinge Prep	12
Double Door w/Astragal	25

Adders	(slab price + adder)			
	4 9/16	4 13/16	6 9/16	7 1/4
<b>6'-8" Jamb</b>				
Select Alder	121	170	170	
Knotty Alder	112	124	140	210
Clear Hemlock	80	116	132	197
Poplar	78	154		
FJ Primed		74	110	120
FJ PF White	94			
Clear Pine	93	126	133	
Oak Veneer	92	113	160	
CVG Fir Veneer	155		243	

Double Door wo/Astragal Calculation:

$$((\text{slab price} + \text{jamb adder}) * 2) + 60$$

List pricing is used. Contact your dealer for details.